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CROSS-LINKED PVC HEAT SHRINKABLE TUBING

## HS-205 PVC ${ }^{\text {PLUSTM }}$

## FEATURES

- 2:1 shrink ratio
- Engineered for total compatibility with cross-linked PVC jacketed wire and cable
- Improved solder iron cut-through and abrasion resistance
- Longer and less heat-sensitive shelf life
- $30 \%$ stronger than polyolefin
- Highly flame retardant
- Resists many chemicals and oils*
- Resists sunlight, moisture and fungus
- Highly flexible
- Meets UL, CSA and Military specifications


## USES

- Applications with cross-linked PVC wire and cable
- Insulation and strain relief of wire harnesses, wire splices, and terminals
- Soldering applications - tubing won't shrink back or melt
- Applications that require ripple-free conformance around sharp bends
- Applications requiring outstanding dielectric and mechanical protection without damage to enclosed or adjacent components
- Protecting products - outdoors and indoors - from UV light, fading, harsh chemicals, chlorinated cleansers, moisture, fungus, dirt and abrasion


## SPECIFICATIONS

- UL Subject 224 VW-1
- CSA OFT rated for 600 V
- ASTM D 3150
- SAE-AMS-DTL-23053/2 Class 1
(With the exception of longitudinal shrinkage)


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## TECHNICAL DATA

- Shrink Ratio: 2:1
- Minimum Recommended Shrink Temperature: $100^{\circ} \mathrm{C}\left(212^{\circ} \mathrm{F}\right)$
- Operating Temperature Range: $-20^{\circ} \mathrm{C}$ to $105^{\circ} \mathrm{C}$
- Longitudinal Shrinkage: Approximately 15\%
- Physical / Electrical Properties:

Specific Gravity: 1.32
Tensile Strength: 3000 psi
Ultimate Elongation: 300\%
Flammability: UL Subject 224 VW-1
Volume Resistivity: $21.5 \times 10^{12}$
Dielectric Strength: 1,083 vpm

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- CSA OFT rated for 600 V
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|  | Expanded I.D. Minimum |  | Recovered I.D. Maximum |  | Recovered Wall Nominal |  | Standard Packaging (per box) Product on Spools |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Size | in. | mm | in. | mm | in. | mm | ft. / Spool | Total ft. / Box |
| 3/64 | . 046 | 1.17 | . 023 | 0.58 | . 020 | 0.51 | * 1,000' | 2,000' |
| 1/16 | . 063 | 1.60 | . 032 | 0.82 | . 020 | 0.51 | * 1,000' | 2,000' |
| 3/32 | . 093 | 2.36 | . 046 | 1.17 | . 025 | 0.64 | * 1,000' | 2,000' |
| 1/8 | . 125 | 3.18 | . 063 | 1.60 | . 025 | 0.64 | * 1,000' | 2,000' |
| 3/16 | . 187 | 4.75 | . 093 | 2.36 | . 025 | 0.64 | * 1,000' | 2,000' |
| 1/4 | . 250 | 6.35 | . 125 | 3.18 | . 025 | 0.64 | * 1,000' | 2,000' |
| 3/8 | . 375 | 9.53 | . 187 | 4.75 | . 028 | 0.71 | * 500' | 1,000' |
| 1/2 | . 500 | 12.70 | . 250 | 6.35 | . 028 | 0.71 | * 250' | $500{ }^{\prime}$ |
| 3/4 | . 750 | 19.05 | . 375 | 9.53 | . 033 | 0.84 | 250 | 5001 |
| 1 | 1.000 | 25.40 | . 500 | 12.70 | . 038 | 0.97 | $250 '$ | 5001 |
| 11/2 | 1.500 | 38.10 | . 750 | 19.05 | . 043 | 1.09 | 100 | $200{ }^{\prime}$ |
| 2 | 2.000 | 50.80 | 1.000 | 25.40 | . 048 | 1.22 | $100^{\prime}$ | $200{ }^{\prime}$ |

* Pressurized Spools
- Standard Color: Black

